

## Service-Manual

**RC** 

1991

## **NOKIA** RC 9571 Camping Cassette

IDENT-NO.: 5558 56 20

ITT -01569





### Sicherheitsbauteil!

Dieses Symbol kennzeichnet in den Schaltbildern alle Bauteile, die nur durch Originalteile ersetzt werden dürfen.

Bei Reparaturen gültige Sicherheitsvorschriften beachten!



## Safety Component!

This symbol identifies in the circuit diagrams all safety critical parts. Replace only with specified part numbers.

Service and repair work to be performed only in accordance with existing safety regulations!



## Composant de protection!

Ce symbol indique tous les composants dans les schémas, qui doivent être remplacés uniquement par des pièces d'origines.

Pendant le dépannage respecter les régulations du sécurité!

1569

Änderungen vorbehalten

Modifications reserved

Modifications réservées

6611 76 33

(9234) WE

INHALTSVERZEICHNIS:	SEITE:
ABBREVIATION	1
SPECIFICATION	2
SERVICING NOTES / GENERAL INFORMATION	3
DISASSEMBLY INSTRUCTION	4-5
BASIC CIRCUIT OPERATION	6-8
ALIGNMENT LOCATION	9-11
ADJUSTMENT	12-17
DECK EXPLODED VIEW	18
SPARE PARTS LIST ( DECK ) / SPARE PARTS LIST ( CABINET )	19
SPARE PARTS LIST	20
EXPLODED VIEW ( CABINET )	21-22
VOLTAGE CHART	23-24
IC AND TRANSISTOR INTERNAL DIAGRAM	25-26
SCHEMATIC DIAGRAM (TUNER)	27-28
WIRING DIAGRAM ( PARTS SIDE )	29-30
SCHEMATIC DIAGRAM ( MAIN )	31-32
PCB PATTERN AND MARKING ( PATTERN SIDE )	33-34
BLOCK DIAGRAM	35-36

## ABBREVIATION

AC : Alternating Current	
Addr : Address AGC : Automatic Gain Control ALC : Automatic Level Control AM : Amplitude Modulation AMP : AMPlifier AMN : ANTenna ANT : ANTenna ASSY : ASSemblY  BAL : BALance BLK : BLack BLU : BLUE BPF : Band Pass Filter BRKT : BRackeT  CF : Ceramic Filter Ch : channel Ch : channel Ch : channel CM : COMmon CON MIC : CONdenser MICrophone  D : Depth ABC : Automatic Level Control MIX : MilXer Minimum MIX : MIXer Minimum MIX : MIXer MIX :	
AGC : Automatic Gain Control min : minimum  ALC : Automatic Level Control MIX : MIXer  AM : Amplitude Modulation mm : millimeter  AMP : AMPlifier MOD : MODulation  ANT : ANTenna MPX : MultiPleX  ASSY : ASSemblY MW : Medium Wave  BAL : BALance NF : Negative Feedback  BLK : BLacK  BLU : BLUE ORG : ORanGe  BPF : Band Pass Filter OSC : OSCillator  BRKT : BRacKeT  PB : PlayBack  CF : Ceramic Filter PCB : Printed Circuit Board ch : channel PLL : Phase Lock Loop cm : centimeter P/T : Power Transformer  COM : COMmon  CON MIC : CONdenser MICrophone R RAM : Random Access Memory delated in the printed Circuit Board  BC : Diepth RAM : Record REC RECord  BEG : REGulator	
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AM : Amplitude Modulation	
AMP : AMPlifier	
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BAL : BALance BLK : BLacK BLU : BLUe BPF : Band Pass Filter BRKT : BRacKeT  PB : PlayBack CF : Ceramic Filter Channel Ch : channel Ch : centimeter COM : COMmon CON MIC : CONdenser MICrophone  D : Depth CD : Direct Current  BAL : BALance NF : Negative Feedback NF : Negative F	
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D : Depth  dB : deciBel REC : RECord  DC: Direct Current REG : REGulator	
dB : deciBel REG : REGulator	
DC: Urrent	
DO. Direct Current	
DEC : DECoder REW : REWind	
DET : DETector RF : Radio Frequency	
DEV DEViation ROM : Read Only Memory	
DTS : Digital Tuning System R/P : Record/Play	
EA : EAch sec : second	
E-HEAD : Erase HEAD SSG : Standard Signal Generator	
ST : STereo	
FF : Fast Forward ST/EJT : STop/EJecT	
F/F : Flip Flop SW : SWitch, Short Wave	
Fig : Figure	
FM : Frequency Modulation TP : Test Point	
CND TR : TRansistor	
GND : GrouND TRANS : TRANSformer	
GRN : GReeN	
GRY : GRaY V : Volt	
H : Height, High VIO : VIOlet	
Hz : Hertz VCO : Voltage Controlled Oscillator	
VOL : VOLume	
IC : Integrated Circuit Vpp : Voltage peak to peak	
IF . Intermediate Frequency VR : Volume	
IFT : Intermediate Frequency Transformer Vref : REFerence Volgate	
I/O : Input/Output	
VTVM : Vacuum Tube Volt Meter	
KHz : KilloHertz VVC : Voltage Variable Capacitance	
Kg : Kilogram	
W : Watt. Weitht	
L : Left, Low WHT : WHiTe	
LCD : Liquid Crystal Display	
LED : Light Emitting Diode X : crystal	
LPF : Low Pass Filter	
LW : Long Wave YEL : YELlow	
- FEL . IELIUW	



### **SPECIFICATION**

**RADIO** 

Frequency range FM: 87.5-108MHz

FM(OIRT): 64-75MHz

AM(MW): 530-1610KHz

(531-1602)KHz

LW: 146-281KHz

SW: 5.95-15.6MHz

FM: 10.7MHz

SW/AM(MW)/LW: 450KHz

FM/SW: Telescopic rod antenna

AM(MW)/LW: Ferrite bar antenna

TAPE

I.F.

Antenna

Track system : 4 track 2 channel

Recording system : AC bias (DECK A)

Erasing system

Variable monitor Monitor system

Frequency response

: Normal 50-6300Hz

CrO<sub>2</sub>/METAL (PB) 50-10000Hz

Tape speed

: 4.75cm/sec (Normal speed)

Magnetic erasing (DECK A)

9.5cm/sec (High speed)

Tape drive system Tape loading system

: Capstan belt driven : Front loading

Motor system

: DC synchronous

2 speed motor (DC 9V)

Design and specifications are subject to change without notice.

**GENERAL** 

Frequency response

Speaker

: 20-20000Hz

: Woofer:  $\emptyset$  100mm x 2 (3.2  $\Omega$ )

Tweeter: ø 27mm x 2 : 4W (2W x 2)

Max output

Power source

: AC: See label rating

DC: 9V (D, UM1, HP2 x 6)

DC: 4.5V (AA x 3)

- For memory back up.

Power consumption

Dimension Weight

: 594(W) x 205(H) x 165(D)mm

: 3.5Kg (Without batteries) Headphone jack

: ø 3.5mm

## **■ SERVICING NOTES**

- 1. Prevent shock hazard by unplugging power supply cord before opening cabinet.
- 2. Avoid repairing under direct sunshine and heat which may cause cabinet, transistor and IC to be transformed or misoperate.
- 3. Use a soft cotton swab moistened with warm water or neutral cleaner when parts of unit need to be cleaned.
- 4. Be sure to use identical replacement parts, especially for critical parts in the unit since many parts in the unit have special safety characteristics marked by  $\triangle$  in the circuit diagram and parts list.
- 5. Avoid repairing the set near TV or any other magnetic forces.
- 6. Disconnect immediately the plug from wall socket during electric storm to reduce the risk of damage.
- 7. Be careful of electrostatic source when using control IC.
- 8. Remember that if AC power source is unplugged without inserting 3 small dry cell batteries (AA type), the CLOCK and MEMORY Function will not operate.

## **■** GENERAL INFORMATION

#### 1 DIGITAL TUNING SYSTEM

The station will be searched quickly and by just pressing the button.

#### 2. MEMORY FUNCTION

A maximum of 10 stations can be memorized by the unit (FM). Therefore selection can be made at your own convenience.

## 3. MEMORY SCAN

You will find out what was memorized in the unit by pressing the ME/SCAN button and the 10 stations which have been memorized will be heard for about 5 seconds each.

#### 4. TIMER FUNCTION

If a certain time is set, the unit will turn on and off automatically.

#### 5. DIGITAL CLOCK

Digital clock will operate without connecting AC/DC power source if you use small batteries.

### 6. CONTINUOUS PLAY

Transfer of playback from DECK B to DECK A is made automatically.

### 7. HIGH SPEED DUBBING RECORDING

Recorded tapes can be copied at double the speed of normal speed.

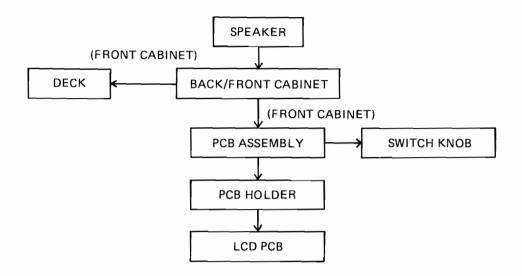
## 8. 3 BAND GRAPHIC EQUALIZER

You can appreciate the sound at your own taste by controlling the graphic equalizer.

### 9. DETACHABLE SPEAKER

Speakers can be used separately at your convenience.

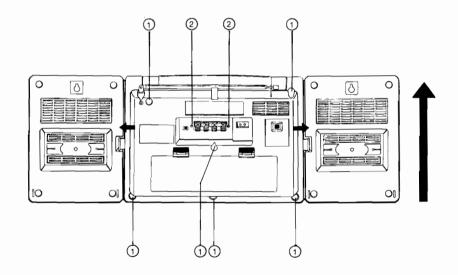
## DISASSEMBLY INSTRUCTION



## • Before disassembling the unit.

Remove batteries and AC cord.

## • Disassembly procedure

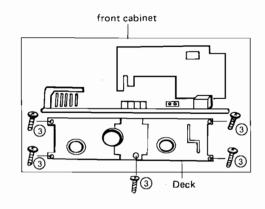


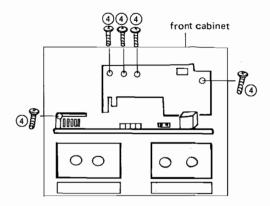
## 1. Main speaker

- 1. Disconnect speaker wire from speaker jack.
- 2. Pull speaker locking knob with finger and separate speaker by pulling it upward.

## 2. Front/Back cabinet

- 1. Remove 6 screws ( 1) from the back cabinet.
- 2. Remove 2 screws ( 2 ) at both sides of speaker jack.
- 3. Pull back cabinet about half way and disconnect connector connecting main PCB to FM rod antenna.
- 4. Disconnect two connectors connecting battery PCB to main PCB.



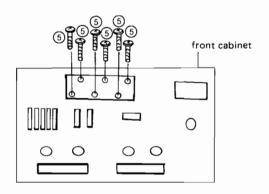


## 3. Deck

- 1. Remove 5 screws ( (3) ) connecting front cabinet to deck.
- 2. Disconnect 3 connectors connected to main PCB and open A.B door.

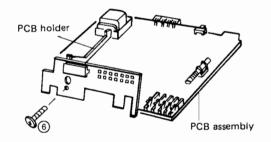
## 4. PCB assembly

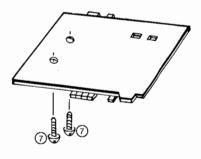
- 1. Remove 5 screws ( 4 ) connecting front cabinet to LCD PCB.
- 2. Take out the PCB assembly.



## 5. Switch knob

1. Remove 6 screws ( ⑤ ) from the top of front cabinet.





## 6. LCD PCB

- 1. Remove 1 screw ( 6 ) from the LCD PCB.
- 2. Remove 2 screws ( 7 ) from the pattern side of the main PCB and pull up the PCB holder.
- 3. Pull LCD PCB up and remove.

## BASIC CIRCUIT OPERATION

This section briefly explains the operation of the Digital Tuning System (D.T.S) which will help you repair the unit.

#### 1. BASIC OPERATION OF DIGITAL TUNING SYSTEM

#### 1) Function

- (1) DTS CONTROLLER (IC701)
  - It is composed of a LCD operating part, key matrix part controlled by user, control part that receives data from the tuner, compares the data and corrects some errors after comparing them and the part which carries out the function user wants. (refer to IC's block diagram).
- (2) LPF (Low Pass Filter, Q703, Q704)
  - It directly controls voltage going into varactor controlled by the DTS controller. That is, it receives error correction signals from the DTS controller and controls DC voltage coming from DC/DC converter (Q301, Q302, T301), and varies voltage going into the varactor, searching the frequency required by DTS controller and maintaining it.
- (3) DC/DC CONVERTER (Q301, Q302, T301)
  - It is a circuit maintaining the basic voltage to vary the varactor diode and it converts voltage from low to high. (9-10V)
- (4) FM OSC (Q705), AM OSC (Q706), IF BUFFER AMP (Q702)
  - It makes DTS controller recognize by amplifying oscillation and IF signal and it is equivalent to outside data received by DTS controller.
- (5) VARACTOR DIODE (D3, D4, D202, D203)
  - It is a diode which varies it's capacitance by reverse voltage and it corresponds to varicon of existing analog tuning system.

### 2) FM OPERATION (Receiving frequency of 89.1MHz)

- 1 Set the unit 89.1MHz with key matrix. It is shown on LCD and it is equivalent to data input.
- (2) If the unit receives 95.9MHz, local oscillator (D3) of FM front end (IC1) oscillates frequency of 106.6MHz (95.9MHz + 10.7MHz).
- (3) The frequency you would like to receive (89.1 + 10.7MHz) is recognized in the DTS controller. If the frequency read by (2) is different from the one required by the DTS controller, the voltage applied to the varactor is changed until the frequency desired by DTS controller can be obtained by generating error correction signal commensurate to the phase comparator through the pin 33 of IC701 and by controlling LPF. This operation is repeated until the frequency correctly corresponds with the one desired by the DTS controller and the voltage going into varactor is converted by producing an error correction signal. When the frequency conforms to the one desired, all operation stops, of course and the voltage applied to varactor is maintained.
- (4) AM OPERATION
  - If the desired frequency is not acquired after counting frequency of local oscillator, the voltage applied to varactor (D202, D203) by LPF after being controlled by DTS controller is converted.
  - Converting voltages going into varactor is repeated until the frequency desired is obtained.

## 2. LCD SEGMENT DESCRIPTION

if one or all of the LCD segments (see segment diagram below) don't.work, check if IC701 and LCD pins are properly connected refering to the chart below.

## 1) 2 BAND

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
COM1	COM1				C5	D5	C4	D4	СЗ	D3	C2	D2	РМ	AM	AM KHz
COM2		COM2			G5	E5	G4	E4	G3	E3	G2	E2	P2		FM P1MHz
сомз			сомз		B5	F5	B4	F4	ВЗ	F3	B2	F2	BC1		
COM4				СОМ4	<b>A</b> 5	MEMORY	A4	SLEEP	А3	OFF	<b>A</b> 2	ON	TIMER		CLOCK

CLOCK TIMER ON OFF SLEEP FM AM AM PM MEMORY



## 2) 3 BAND

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
COM1	COM1				C5	D5	C4	D4	СЗ	D3	C2	D2	C1		MW	АМ	P1	5
COM2		COM2			G5	E5	G4	E4	G3	E3	G2	E2	AD EG 1				Р3	FM P2
сомз			сомз		B5	F5	B4	F4	ВЗ	F3	B2	F2	B1	LW				KHz
COM4				COM4	<b>A</b> 5	MEMORY	A4	SLEEP	АЗ	OFF	<b>A</b> 2	ON	TIMER	sw			CLOCK	MHz

# CLOCK TIMER ON OFF SLEEP FM AM MW SW LW MEMORY



## 3) OIRT BAND

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
COM1	COM1				6c	6d	5c	5d	4c	4d	3с	3d	2c	2d	РМ	COL
COM2		СОМ2			6g	6е	5g	5e	4g	4e	3g	Зе	2g	2е	АМ	FM.P MHz
сомз			сомз		6b	6f	5b	5f	4b	4f	3b	3f	2b	2f	1bc	MW KHz(1)
COM4				COM4	6a	MEMORY	5a	SLEEP	4a	OFF	3a	ÓN	2a	TIMER	CLOCK	LW KHz(2)

## **CLOCK TIMER ON OFF SLEEP MEMORY**



## 3. MICOM PIN DESCRIPTION

: TC9307AF-004 (DTS CONTROLLER) TC9307AF-012 (OIRT DTS CONTROLLER)

PIN NO.	PIN NAME	PIN FUNCTION
1, 2, 43, 44	K0 – K3	4 bit input port for inputting key matrix
3 – 8	T0 – T5	6 bit output port for key return timing
9	VLCD	Offer 3V regular voltage for operating LCD
10 – 13	COM1 - COM4	Output port for operating LCD with 1/4 duty, 1/3 bias.
14 – 23	S1 – S9	Output port for operating LCD with 1/4 duty, 1/3 bias.
24, 25	S10/P22, S11/P21	Output port of I/O and segment output
26, 27	P20/S12, P13/S13	Output port of I/O and segment output
28 – 30	P10 – P12	I/O port with 3 bit
31	MUTE	Offer muting control signal of 1 bit
32	IF <sub>IN</sub> /IN	Input port of IF signal of 16 bit IF counter Input frequency: 0.3 – 12MHz (0.4V p-p min)
33, 34	DO1, DO2	Output port of phase comparator of PLL
35	INH	Select radio mode "H" level : radio on mode "L" level : radio off mode
36	FMIN	Prescaler input port during FM mode 50 – 130MHz (VCO output) comes in
38	AMın	Programmable counter input during AM mode

## 4. REPAIR POINT ABOUT DEFECT

SYMPTOM	CAUSE	CHECK POINT
Wrong lettres and numbers displayed on LCD.	Crystal malfunction.	1 Check the voltage pin No. 9 at IC701. 2 Check the frequency of pin No.
No tuning operation and only noise is heard.	DTS controller does not permit oscillation frequency.     LPF malfunction.	① Check the voltage at Q705 (FM), Q706 (AM). ② Check Q703, Q704.
Only low frequency received. Failure of AUTO program.	DC/DC converter not operating  1 Bad sensitivity. 2 IF buffer amp not operating.	Check Q301, Q302, T301.  ① Check alignment. ② Check Q702.

## **■ ALIGNMENT LOCATION**

### 1. INSTRUMENTS AND TOOLS

1) AM STANDARD SIGNAL GENERATOR

: 100KHz - 35MHz, 400Hz, 30% MOD

2) FM STANDARD SIGNAL GENERATOR

: OUTPUT IMPEDANCE 75 OHMS, 400Hz, 22.5KHz DEV.

3) FM/AM IF GENERATOR: 10.7MHz, 450KHz

4) OSCILLOSCOPE

- 5) OUTPUT METER: LEVEL METER OR AC VOLTMETER. (VTVM)
- 6) FREQUENCY COUNTER
- 7) LOOP ANTENNA
- 8) DUMMY LOAD (3,2 OHMS)
- 9) DC VOLT METER

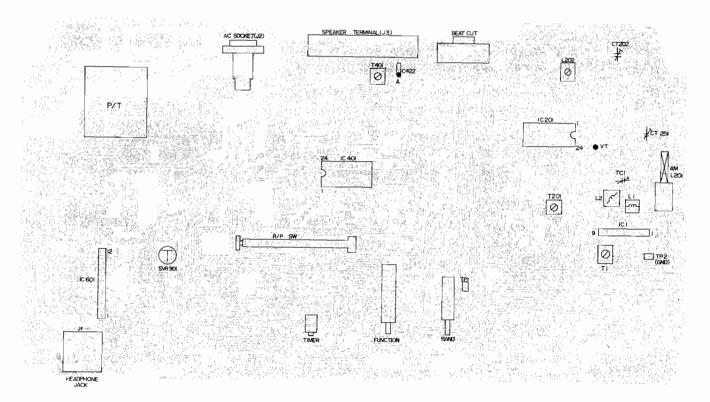
### 2. IMPORTANTS

- 1) Check the power source voltage.
- 2) Set the "FUNCTION" and "BAND" switch to a band to be aligned.
- 3) The "EQUALIZER", "VOLUME" and "BALANCE" control should be turned to the mid position.
- 4) The standard modulation is the 30% with 400Hz signal for AM and is the 22.5KHz deviation with 400Hz signal for FM.
- 5) The standard output is 50mW (3.2 OHMS).

### 3. LOCATION OF ADJUSTMENT POINT (MAIN PCB: PARTS SIDE)

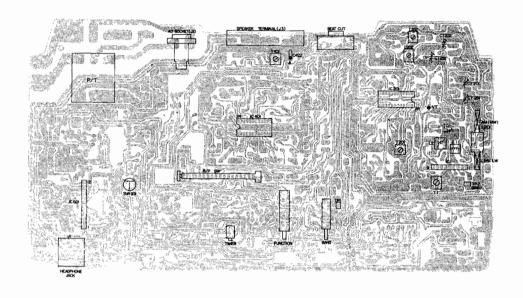
### 1) FM/AM BAND

Т1 FM IFT COIL (10.7MHz) L201 AM ANT COIL (600 or 603KHz) T201 AM IFT COIL (450KHz) L202 AM OSC COIL (530 or 531KHz) L1 FM RF COIL (90MHz) CT202 AM OSC TRIMMER (1610 or 1602KHz) : AM ANT TRIMMER (1400 or 1404KHz) L2 : FM OSC COIL (87.5MHz) CT251 TC1 : FM ANT TRIMMER (106MHz) POINT OF CHECKING VOLTAGE VT SVR901 : TAPE SPEED ADJUSTMENT RECORD BIAS COIL (50KHz) T401 : REC BIAS ADJUSTMENT



## 2) FM/MW/LW BAND

T1	:	FM IFT COIL (10.7MHz)	L252	:	LW OSC COIL (146KHz)
L2	:	FM OSC COIL (87.5MHz)	CT252	:	LW OSC TRIMMER (281KHz)
L1	:	FM RF COIL (90MHz)	L251	:	LW ANT COIL (164KHz)
TC1	:	FM ANT TRIMMER (106MHz)	CT201	:	LW ANT TRIMMER (263KHz)
T201	-;	MW/LW IFT COIL (450KHz)	VT	:	POINT OF CHECKING VOLTAGE
L202	:	MW OSC COIL (531KHz)	SVR901	:	TAPE SPEED ADJUSTMENT
CT202	:	MW OSC TRIMMER (1602KHz)	T401	:	RECORD BIAS COIL (50KHz)
L201	:	MW ANT COIL (603KHz)	Α	:	REC BIAS ADJUSTMENT
CT251	:	MW ANT TRIMMER (1404KHz)			

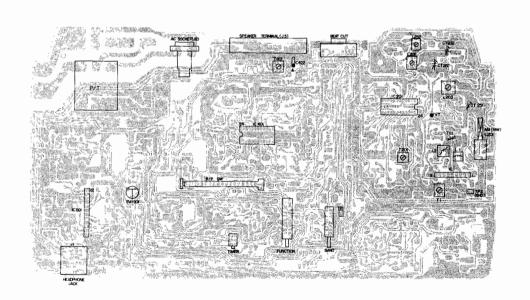


## 3) FM/SW/AM BAND

T1	:	FM IFT COIL (10.7MHz)	L202	:	SW OSC COIL (5.95MHz)
L2	:	FM OSC COIL (87.5MHz)	CT202	;	SW OSC TRIMMER (15.6MHz)
L1	:	FM RF COIL (90MHz)	L203	:	SW ANT COIL (6.5MHz)
TC1	:	FM ANT TRIMMER (106MHz)	VT	:	POINT OF CHECKING VOLTAGE
T201	:	SW/AM IFT COIL (450KHz)	SVR901	:	TAPE SPEED ADJUSTMENT
L252	:	AM OSC COIL (530 or 531KHz)	T401	:	RECORD BIAS COIL (50KHz)
CT252	:	AM OSC TRIMMER (1610 or 1602KHz)	Α	:	REC BIAS ADJUSTMENT

: AM ANT COIL (600 or 603KHz) L201

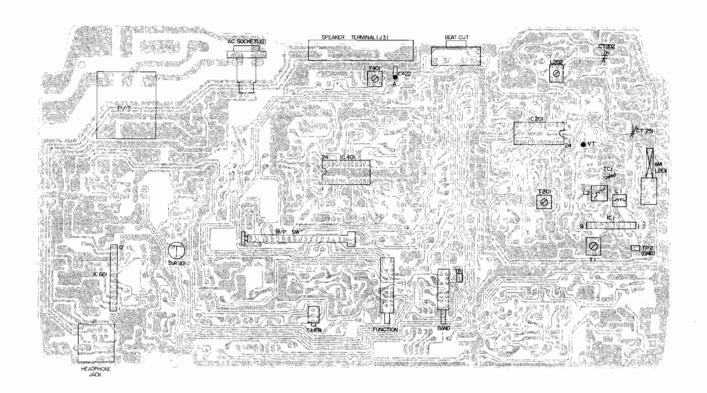
: AM ANT TRIMMER (1400 or 1404KHz) CT251



## -4) FM/MW/LW BAND (OIRT BAND)

T1 FM IFT COIL (10.7MHz) FM OSC COIL (65MHz) L2 L1 FM RF COIL (67.1MHz) FM ANT TRIMMER (72.5MHz) MW/LW IFT COIL (450KHz) TC1 T201 MW OSC COIL (531KHz) L202 CT202 MW OSC TRIMMER (1602KHz) L201 MW ANT COIL (603KHz) MW ANT TRIMMER (1404KHz) CT251

L252 LW OSC COIL (146KHz) CT252 LW OSC TRIMMER (281KHz) LW ANT COIL (164KHz) L251 LW ANT TRIMMER (263KHz) CT201 POINT OF CHECKING VOLTAGE VT SVR901 : TAPE SPEED ADJUSTMENT RECORD BIAS COIL (50KHz) T401 **REC BIAS ADJUSTMENT** Α



## ADJUSTMENT

## 1. FM ADJUSTMENT

Circuit to be Adjusted	Measuring Instrument & Arrangement	Step	S.S.G Frequency	Radio Freq. Setting	Adjusting point	Adjust for			
Intermediate Frequency	Connect the FM IF generator to body of	1	10.7MHz	87.5MHz (LOW END)	T1 FM IFT COIL	Max gain and symmetrical "S" curve			
	IC1, and take out the signal from FM IF output terminal. (see Fig. 1)	2	Repeat step 1 until the "S" curve doesn't change from low frequency to high.						
Frequency coverage	Connect FM signal generator to "FM ANT (TP1)" thru a	3	87.5MHz	87.5MHz (LOW END)	L2 FM OSC COIL	VT: 2.0V ± 0.05V			
	75 ohm matching network. Connect speaker to output meter (VTVM) across 3.2 ohm load.	4	108MHz	108MHz (HIGH END)	Need not adjust.	VT: 7.8V–9V confirmation			
	(see Fig. 2)	5	Repeat steps 3 and 4 to obtain optimum frequency range.						
Tracking	Same as frequency coverage.	6	90MHz	Tune to signal (90MHz)	L1 FM RF COIL	Maximum output			
		7	106MHz	Tune to signal (106MHz)	TC1 FM ANT TRIMMER	Maximum output			
		8	Repeat steps 6 and 7 to obtain suitable sensitivity at 90MHz and 106MHz.						

FM IF OUTPUT: IC201 PIN NO. 19 or 13

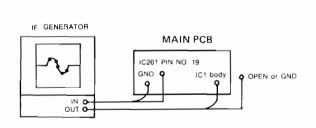


Fig. 1 FM IF

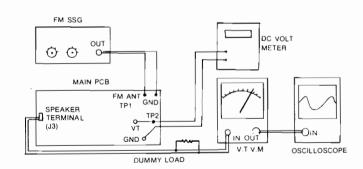
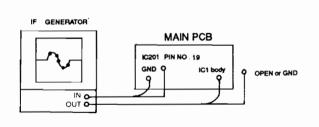


Fig 2. FM COVERAGE, TRACKING

## 2. FM (64-75MHz) ADJUSTMENT (OIRT BAND)

Circuit to be Adjusted	Measuring Instrument & Arrangement	Step	S.S.G Frequency	Radio Freq. Setting	Adjusting point	Adjust for					
Intermediate Frequency	Connect the FM IF generator to body of IC1, and take out the signal from FM IF output terminal.	1	10.7MHz	65.0MHz (LOW END)	T1 FM IFT COIL	Max gain and symmetrical "S" curve					
	(see Fig. 1)	2		Repeat step 1 until the "S" curve doesn't change from low frequency to high.							
Frequency coverage	Connect FM signal generator to "FM ANT (TP1)" thru a 75 ohm matching network. Connect speaker to output	3	65.0 <b>M</b> Hz	65.0MHz (LOW END)	L2 FM OSC COIL	VT: 0.7V ± 0.05V					
	meter (VTVM) across 3.2 ohm load. (see Fig. 2)	4	74MHz	74MHz (HIGH END)	Need not adjust.	VT: 4.0V-5.0V confirmation					
	(5 <del>88</del> Fig. 2)	5	Repeat steps	3 and 4 to obtan o	otimum frequency	range.					
Tracking	Same as frequency coverage.	6	67.1MHz	Tune to signal (67.1MHz)	L1 FM RF COIL	Maximum output					
		7	72.5MHz	Tune to signal (72.5MHz)	TC1 FM ANT TRIMMER	Maximum output					
		8	Repeat stpes at 67.1MHz a	6 and 7 to obtain s and 72.5MHz.	uitable sensitivity	,					

FM IF OUTPUT: IC201 PIN NO. 19 or 13



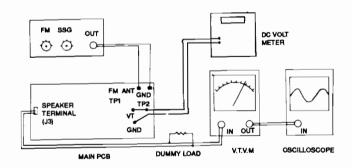


Fig. 1 FM IF

Fig 2. FM COVERAGE, TRACKING

## 3. 2 BAND (FM/AM) AM ADJUSTMENT

Circuit to be Adjusted	Measuring Instrument & Arrangement	Step	S.S.G Frequency	Radio Freq. Setting	Adjusting point	Adjust for				
Intermediate Frequency	Connect the FM/AM IF generator to the loop ANT. Couple the AM ANT coil close to the loop ANT and	1	450KHz	Tune to the LOW END (530 or 531KHz)	T201 AM IFT COIL	Maximum output and best "V" curve.				
	take the signal from AM IF out point (IC201 pin NO 19) (See Fig. 3).	2	Repeat until no further improvement can be made.							
AM frequency coverage	Connect the AM signal generator to the loop antenna, VTVM and oscilloscope as Fig. 4.	3	530KHz (or 531KHz)	Tune to the LOW END (530 or 531KHz)	L202 AM OSC COIL	VT: 1.3V ± 0.05V				
	Oscinoscope as Fig. 4.	4	1610KHz (or 1602KHz)	1610 or 1602KHz (HIGH END)	CT202 AM OSC TRIMMER	VT: 7.8V ± 0.05V				
		5	Repeat steps 3 and 4 several times.							
AM Tracking	See Fig 4.	6	600KHz (603KHz)	Tune to signal (600KHz or 603KHz)	L201 AM ANT COIL	Maximum output				
		7	1400KHz (1404KHz)	Tune to signal (1400KHz or 1404KHz)	CT251 AM ANT TRIMMER	Maximum output				
		8		Repeat steps 6 and 7 to obtain suitable sensitivity at 600KHz (603KHz) and 1400KHz. (1404KHz).						

AM IF OUTPUT: IC201 PIN NO 19 or 13

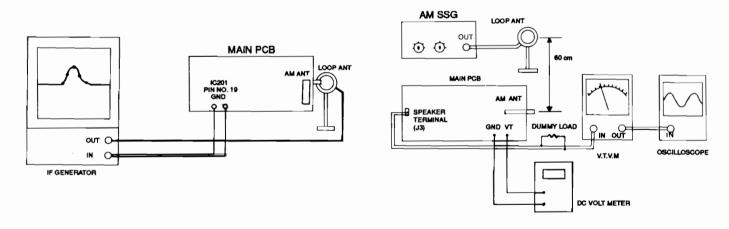


Fig 3. AM IF

Fig. 4 AM COVERAGE, TRACKING

## 4. 3 BAND (FM/MW/LW) MW(AM)/LW ADJUSTMENT

Circuit to be Adjusted	Measuring Instrument & Arrangement	Step	S.S.G Frequency	Radio Freq. Setting	Adjusting point	Adjust for			
IF	IF adjustment is the same as	2 band's							
MW(AM) frequency coverage	Same as 2 Band's.								
MW(AM) tracking	Same as 2 band's.								
_W requency coverage	See Fig. 4.	1	146KHz	Tune to signal (146KHz)	L252 LW OSC COIL	VT: 1.0V ± 0.05V			
coverage		2	281KHz	Tune to signal (281KHz)	CT252 LW OSC TRIMMER	VT: 4.6V ± 0.05V			
		3	Repeat steps	1 and 2 several tim	es.				
LW tracking	See Fig. 4.	4	164KHz	Tune to signal (164KHz)	L251 LW ANT COIL	Maximum output			
		5	263KHz	Tune to signal (263KHz)	CT201 LW ANT TRIMMER	Maximum output			
		6	Repeat steps 4 and 5 to obtain suitable sensitivity at 164KHz and 263KHz.						

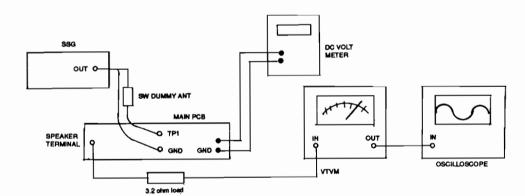


Fig. 5.SW COVERAGE, TRACKING

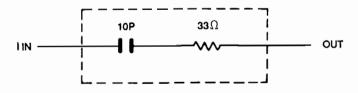


Fig 6. SW DUMMY ANT

## 5. 3 BAND (FM/SW/AM) AM/SW ADJUSTMENT

Circuit to be Adjusted	Measuring Instrument & Arrangement	Step	S.S.G Frequency	Radio Freq. Setting	Adjusting point	Adjust for			
lF	IF adjustment is the same as	2 band's	i.						
AM frequency	Same as 2 band's. (See Fig. 4)	1	530KHz (531KHz)	LOW END (530 or 531KHz)	L252 AM OSC COIL	VT: 1.0V ± 0.05V			
coverage	·	2	1610KHz (1602KHz)	HIGH END (1610 or 1602KHz)	CT252 AM OSC TRIMMER	VT: 8.0V ± 0.05V			
		3	Repeat steps	S.					
AM tracking	Same as 2 band's. (see Fig. 4).	4	600KHz (603KHz)	Tune to signal (600 or 603KHz)	L201 AM ANT COIL	Maximum output			
		5	1400KHz (1404KHz)	Tune to signal (1400 or 1404KHz)	CT251 AM ANT TRIMMER	Maximum output			
		6	Repeat stpes 4 and 5 to obtain suitable sensitivity at 600KHz (603KHz) and 1400KHz (1404KHz).						
SW frequency	Connect the AM(SW) signal generator to the SW ANT	7	5.95MHz	Tune to signal (5.95MHz)	L202 SW OSC COIL	VT: 2.8V ± 0.05V			
coverage	terminal (TP1) thru SW dummy ANT. Connect the speaker output to the VTVM across the	8	15.6MHz	Tune to signal (15.6MHz)	CT202 SW OSC TRIMMER	VT: 8.0V ± 0.05V			
	3.2 ohm load. (see Fig. 5. Fig. 6)	9	Repeat stpes	s 7 and 8 several times	5.				
SW tracking	See Fig. 5, Fig. 6.	10	6.5MHz	Tune to signal (6.5MHz)	L203 SW ANT COIL	Maximum output			
		11	14MHz	Tune to signal (14MHz)					

### 6. RECORDING/PLAYBACK HEAD AZIMUTH ADJUSTMENT.

- 1) Use test tape MTT 113C for azimuth adjustment.
- 2) Connect VTVM and oscilloscope to speaker terminal (J3) of main PCB (Fig. 7).
- Insert the test tape into DECK A and play.
   Adjust adjustment screw like figure 8 so the output becomes maximum value. If the output of each channel differs, adjust to the same phase.
- 4) Follow the same procedure 1) 3) described above for DECK B.
- 5) Lock the adjustment screw with the adhesives after adjustment.

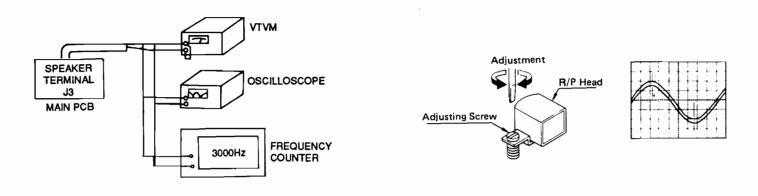


Fig. 7 AZIMUTH. SPEED

Fig. 8 AZIMUTH ADJUSTMENT

#### 7. TAPE SPEED ADJUSTMENT

- 1) Connect frequency counter and oscilloscope to speaker terminal (J3) as shown Fig.7 so that the wave form and frequency can be observed.
- 2) Adjust semi-volume SVR901 so the frequency counter reads 3KHz while playing the test tape (MTT-111, 3KHz) in DECK B.
- 3) Insert a test tape into DECK A and check if the frequency counter reads 3KHz ± 30Hz.
- Insert a test tape into DECK B and set DECK A in the recording position. See if tape speed reaches about 6KHz (5400Hz

   6600Hz) in the high speed dubbing.

## 8. RECORDING BIAS ADJUSTMENT.

- 1) Connect the frequency counter to C422 of T401 (Bias Coil) as shown in the figure 9.
- 2) Press [RECORD] button ( ) of DECK A (or push R/P switch) and adjust T401 so the frequency becomes 50KHz.

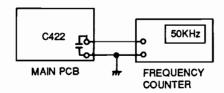
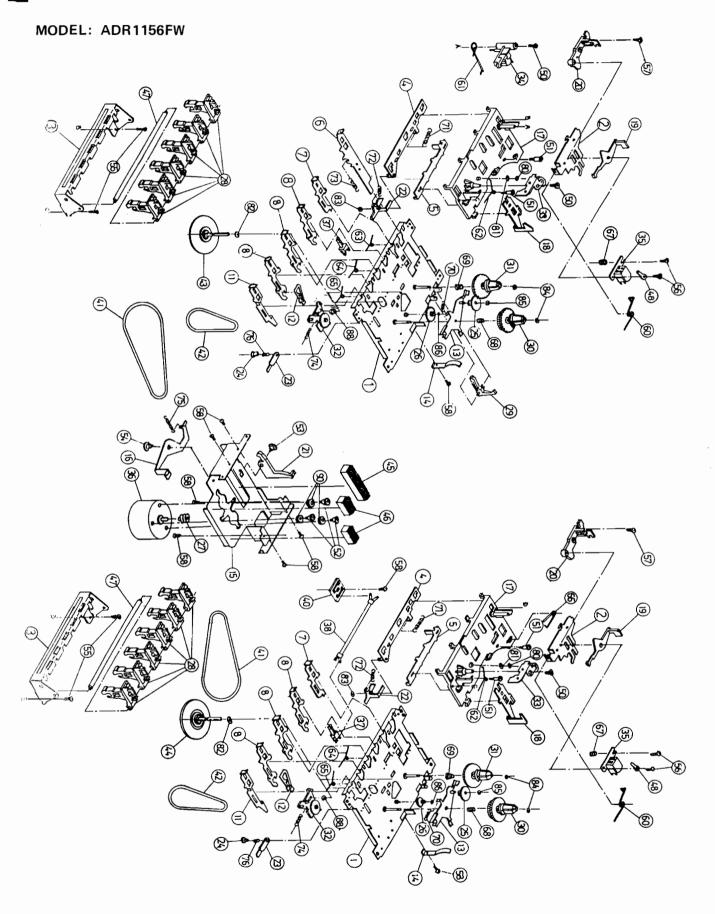


Fig. 9 RECORD BIAS

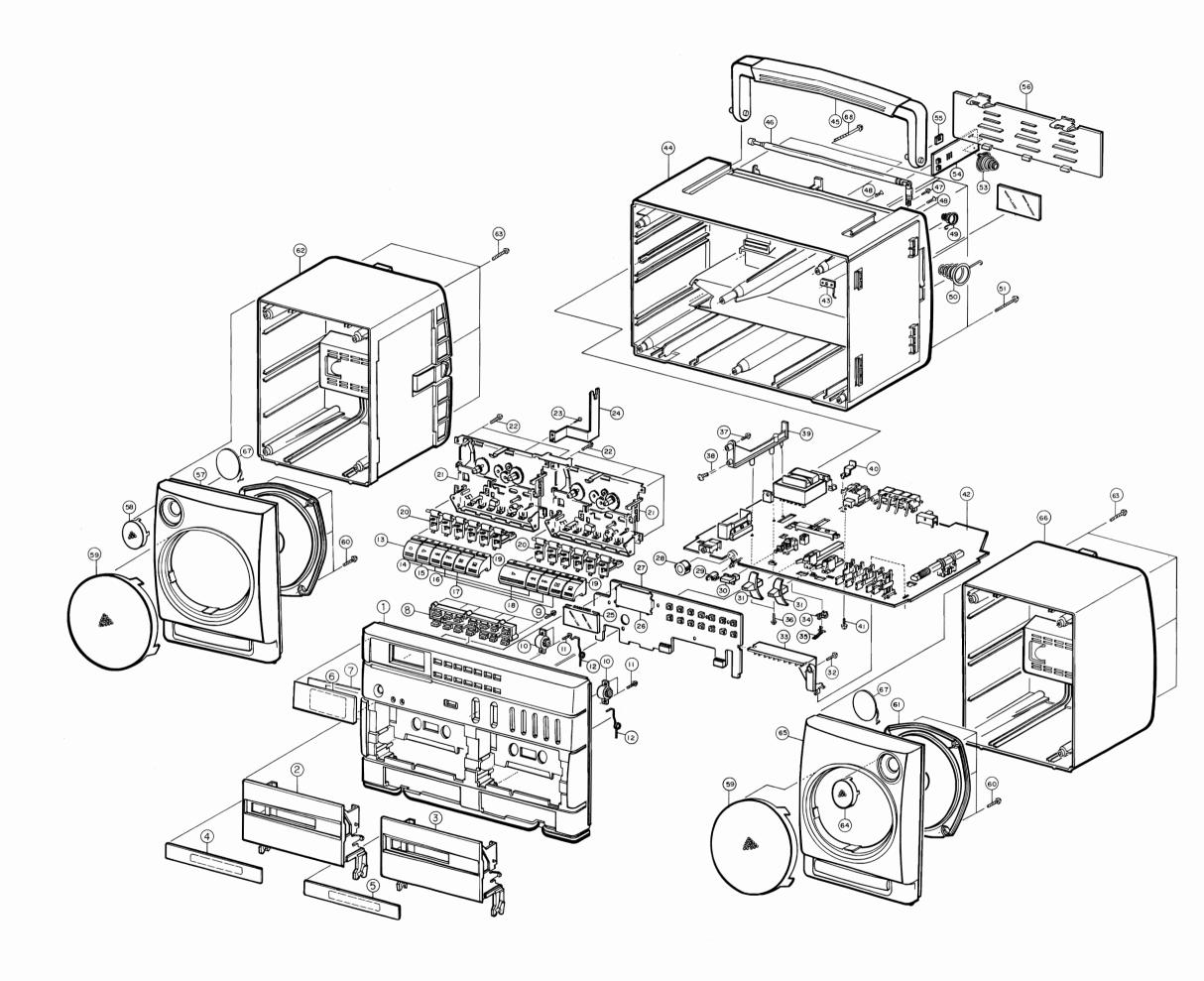
## **DECK EXPLODED VIEW**



PosNr. Ref.Nr. No.de pos.	Bestell-Nr. Part No. No.de comm.	PosNr. Ref.Nr. No.de pos.	Bestell-Nr. Part No. No.de comm.
Laufwerk Drive mechanism mécanisme d'entraîne	5863 10 23 ement	Cabinet	
20	7538 34 30	1	6134 52 69
			6134 52 71 *
28	8681 49 33	2	6136 12 86
33	7538 34 29		6136 12 88 *
35	4335 94 42	3	6136 12 87
36	4432 93 66	4	6466 03 61
41	7618 43 21	5	6466 03 62
42	7618 43 22	6	6466 03 60
		8	6318 46 23
		13	6318 46 29
	•	14	6318 46 24
		15	6318 46 26
		16	6318 46 25
		17	6318 46 28
		18	6318 46 31
		19	6318 46 27
		24	8318 58 92
		29	8681 49 32
		30	8318 58 94
		31	8318 58 93
		42	6913 10 67
		44	6134 52 70
		45	6341 49 84
		46	4471 90 52
		56	6134 52 68
		61	4311 95 24
		* Luxor	

PosNr. Ref.No. No.de pos.	Gegenstand Description Description	Bestell-Nr. Part No. No.de comm.	PosNr. Gegenstand Ref.No. Description No.de pos. Description	Bestell-Nr. Part No. No.de comm.
Integrierte S Integrated C Circuits Inté	Circuits		Spule Coil Bobine	
IC 1	IC KA 22495	3771 65 40	L 201 · AM	4543 39 05
IC 201	IC TA 8132 N	3771 65 38		
IC 301	IC TA 78 L 005	3771 65 41	Schalter	
IC 401	IC TA 8189 N	3771 65 36	Switches Commutateurs	
IC 601	IC TA 8207 K	3771 65 37		
IC 701	IC TC 93 07 AF	3771 65 39	S 1 S 2 S 3 S 4 S 5	4112 74 55 4112 74 54 4112 74 52 8681 49 31 4112 74 53
Transistors			Netztransformator	4511 34 85
Q 1	KSC 1674-0	3614 76 53	Mains Transformer Transformateur	
Q 201	KSR 10007 D	3614 76 60	Transformateur	
Q 501	KSC 900-L	3614 76 55	Kopfhörerbuchse Earphone socket	4144 83 48
Q 601	KSR 10009 D	3614 76 59	Casquee prise	
Q 701	KSC 838-0	3614 76 56	Lautsprecher	4311 95 24
Q 703	KSC 1222-L	3614 76 54	Loudspeaker	4011 90 24
Q 901	KSA 14-0	3614 76 49	Haut-parleur	
Q 902	KSD 227-Y	3614 76 58	Mikrofon	4317 02 40
Q 903	KSC 10008-Y	3614 76 57	Microphone	
Q 904	KSA 708-Y	3614 76 52	Display	3686 11 44
Q 905	KSA 733-Y	3614 76 51		
Potentiomet Trimmer Res Potentiomet	sistors			
Volume		3151 80 80		
Balance		3151 80 82		
SVR 901		3151 80 83		
Filter Filters Filtres				
CF 1		4552 69 61		
CF 2		4552 69 62		
CF 3		4552 69 64		
BPF		4552 69 63		

## **EXPLODED VIEW**



## **■ VOLTAGE CHART**

## IC1: KA22495/TA7358AP

PIN	1	2	3	4	5	6	7	8	9
FM	1	1.72	3.94	1.69	0	4.15	3.2	3.9	3.98

## IC201: TA8132N

PIN	1	2	3	4	5	6	7	8	9	10	11	12
FM	4.18	4.15	4.17	4.18	4.18	3.53	0.7	0	4.18	0	3.59	0 .
АМ	4.33	4.31	4.34	4.04	4.35	3.74	0.2	0	4.35	1.59	2.82	0
PIN	13	14	15	16	17	18	19	20	21	22	23	24
FM	0.9	0.9	3.54	3.42	3.3	0.63	0.89	3.4	4.28	4.1	4.29	4.29
AM	0.9	0.9	3.86	5.15	4.2	0.63	1.36	3.9	4.3	3.63	4.36	4.36

## IC701: TC9307AF-004 (TC9307AF-012)

PIN	1	2	3	4	5	6	7	8	9	10	11
FM	0	0	0	0	4.7	4.7	4.7	4.7	1.8	3.23	3.23
AM	0	0	0	0	4.7	4.7	4.7	4.7	1.8	3.2	3.2
PIN	12	13	14	15	16	17	18	19	20	21	22
FM	3.2	3.2	3.2	3.2	3.2	4.7	3.2	3.2	3.2	3.2	3.2
AM	3.2	3.2	3.2	3.2	3.2	4.7	3.2	3.2	3.2	3.2	3.2
PIN	23	24	25	26	27	28	29	30	31	32	33
FM	3.2	3.2	3.2	0	4.7	0	0	0	0	0	1.8
FM	3.2	3.2	3.2	0	0	0	0	0	0	0	2.0
PIN	34	35	36	37	38	39	40	41	42	43	44
FM	0	0	0	0	•	4.7	2.2	1.9	4.7	0	0
AM	0	0	0	0	0	4.7	2.2	1.9	4.7	0	0

## IC601: TA8207K

PIN	1	2	3	4	5	6	7	8	9	10	11	12
PLAY	8.15	4.25	8.46	4.7	0.6	0	0	0.6	0	4.2	8.1	8.98

## Unit: Volt IC401: TA8189N

PIN	1	2	3	4	5	6	7	8	9	10	11	12
A-PLAY	0	0	1.3	1.36	1.3	1.3	0	0	2	1.3	0	0
B-PLAY	0	0	1.3	1.36	1.35	0	0	0	2	1.3	0	0
NORMAL	0	1.2	1.26	1.3	1.3	1.26	0	0	2	1.3	0	0
HIGH	0	1.1	1.26	1.3	1.3	1.26	0	0	2	1.3	0	0
PIN	13	14	15	16	17	18	19	20	21	22	23	24
A-PLAY	0.85	0	1.3	2	1.44	6.0	0	1.35	1.35	1.26	0	0
B-PLAY	0.85	0	1.3	2	1.44	6.0	2.91	1.35	1.35	1.26	0	0
NORMAL	0.85	0	1.3	2	1.43	6.0	2.9	1.31	1.31	1.26	1.4	0
HIGH	0.85	0	1.3	2	1.43	6.0	2.9	1.31	1.31	1.26	1.4	0

## IC301: TA78L 005/MC78L05AC

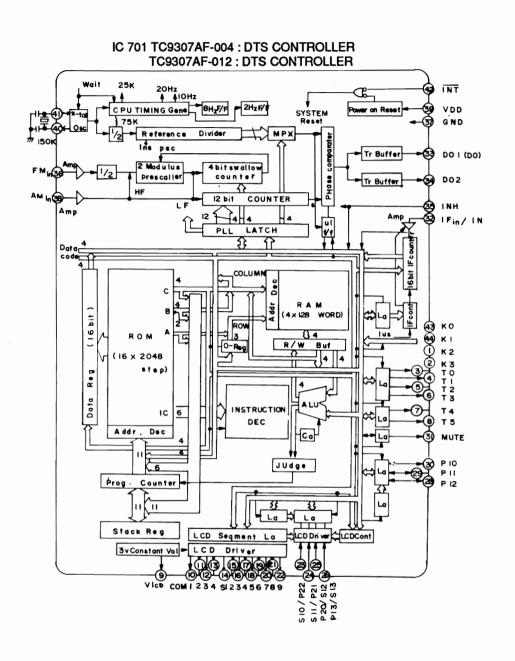
PIN	1	2	3
RADIO	8.84	0	5.14

## TRANSISTOR

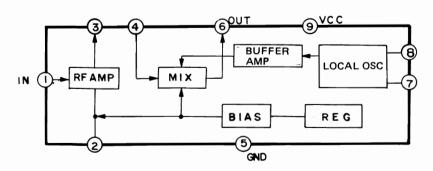
LOCA.NO.	Q301	Q302	Q1	Q201	Q202	Q401	Q402	Q901	Q903	Q902	Q905	Q501	Q551
	RADIO	RADIO	FM	FM	FM ·	REC	PLAY	PLAY	PLAY	PLAY	PLAY	RADIO	RADIO
E	0	0	3.5	0	0	0	0	8.2	6.06	0	5.1	0	0
В	0.3	0.68	4.16	0.22	0.6	0	0	8.9	6.7	0	5.1	0.4	0.55
С	0.7	3.45	4.1	0	0	5.47	5.5	8.9	8.8	8.9	0	0.4	0.63

- E: Emitter
- B: Base
- C: Collector

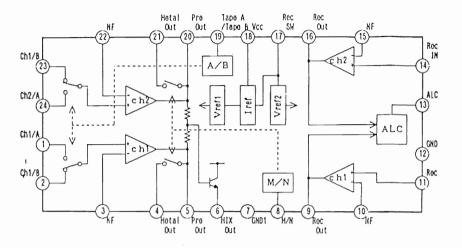
## **■ IC AND TRANSISTOR INTERNAL DIAGRAM**



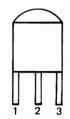
### IC 1KA22495/TA7358AP: FM FRONT END



### IC401 TA8189N : PRE/REC AMP

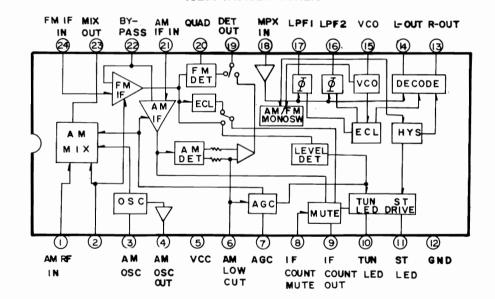


TA78L005/MC78L05AC : IC301 (REGULATOR)



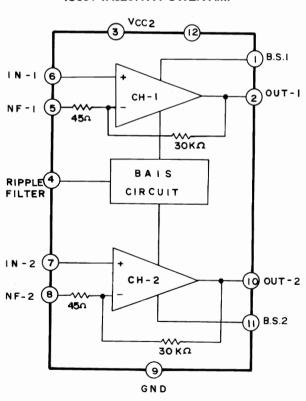
1. OUTPUT 2. GND 3. INPUT

## IC201 TA8132N :TUNER



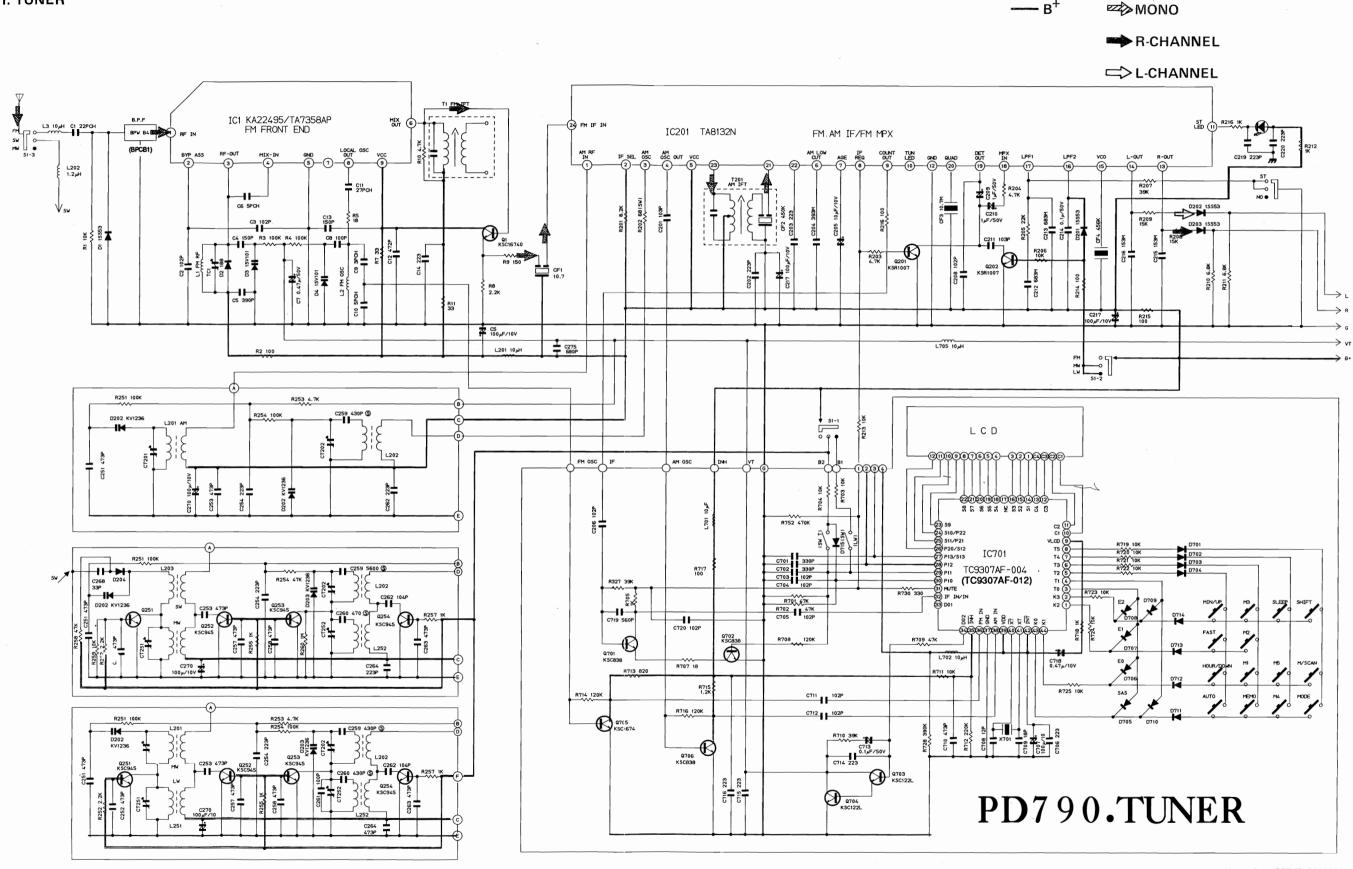
#### KSR1009 KSA 708-Y KSA 614-O KSR1007 KSA 733-Y KSC1008-Y KSC 945-Y 0 [ KSC1674-O KSC 900L KSD 227-Y KSC 838-O KSC1222-L ВСЕ EBC E B C E C B PNP PNP NPN NPN

### IC601 TA8207K: POWER AMP



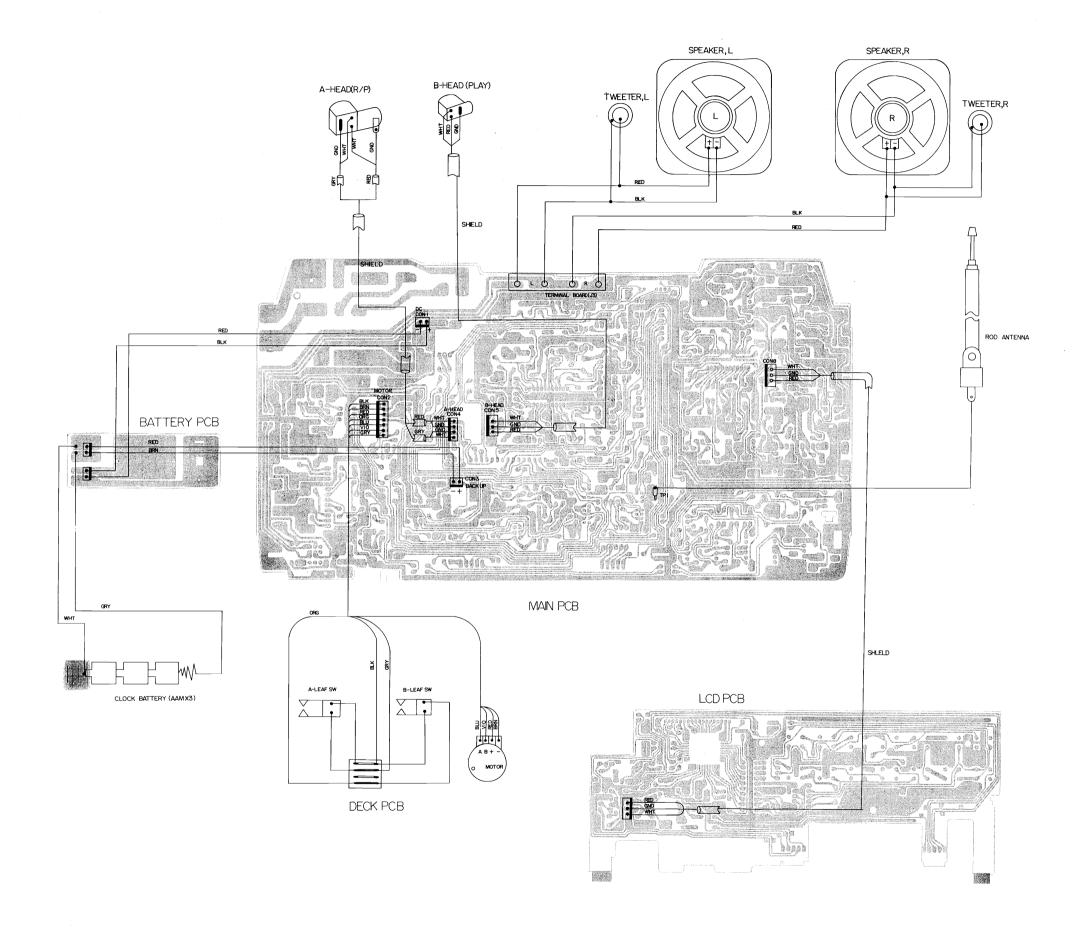
## ■ SCHEMATIC DIAGRAM

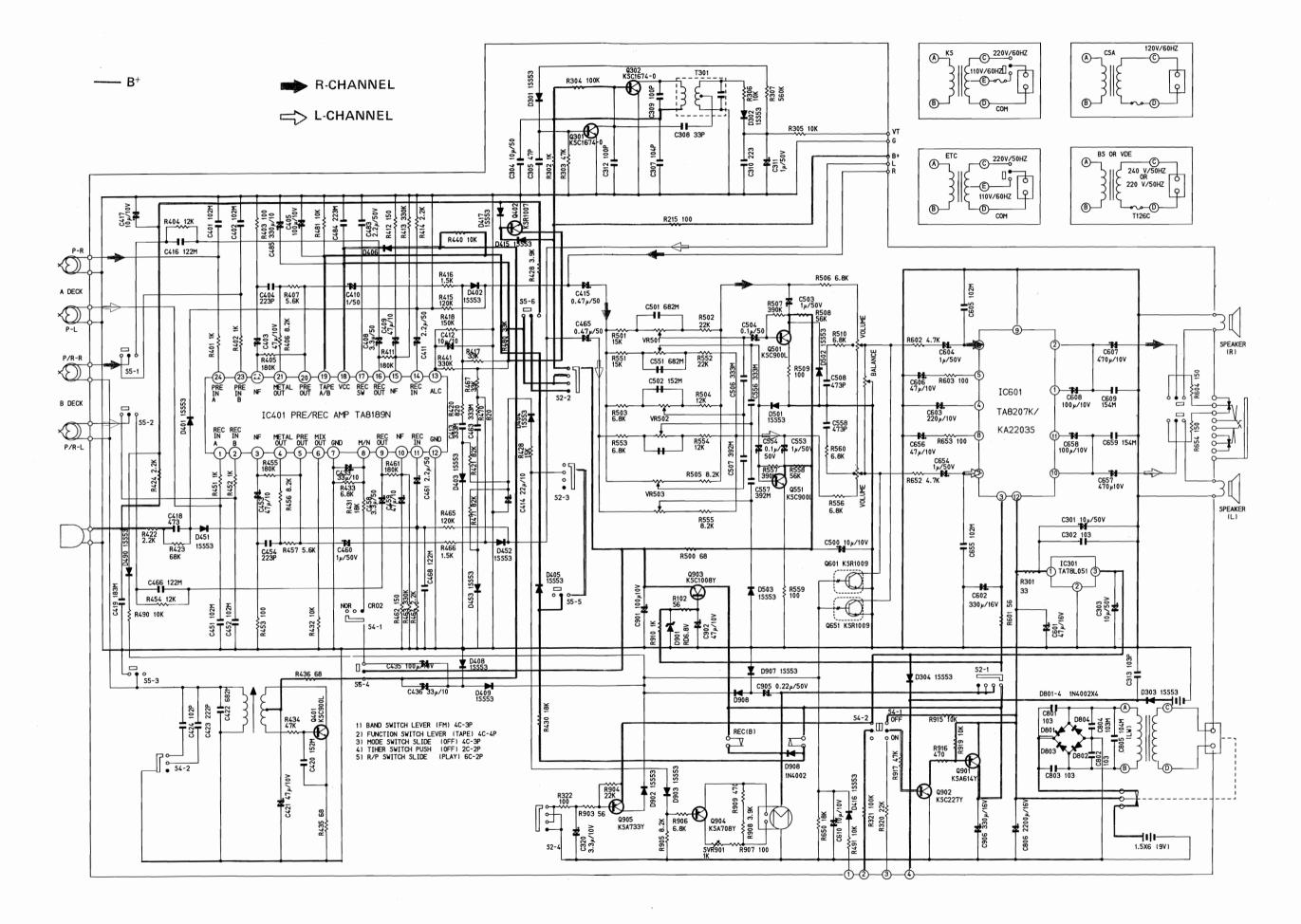
1. TUNER



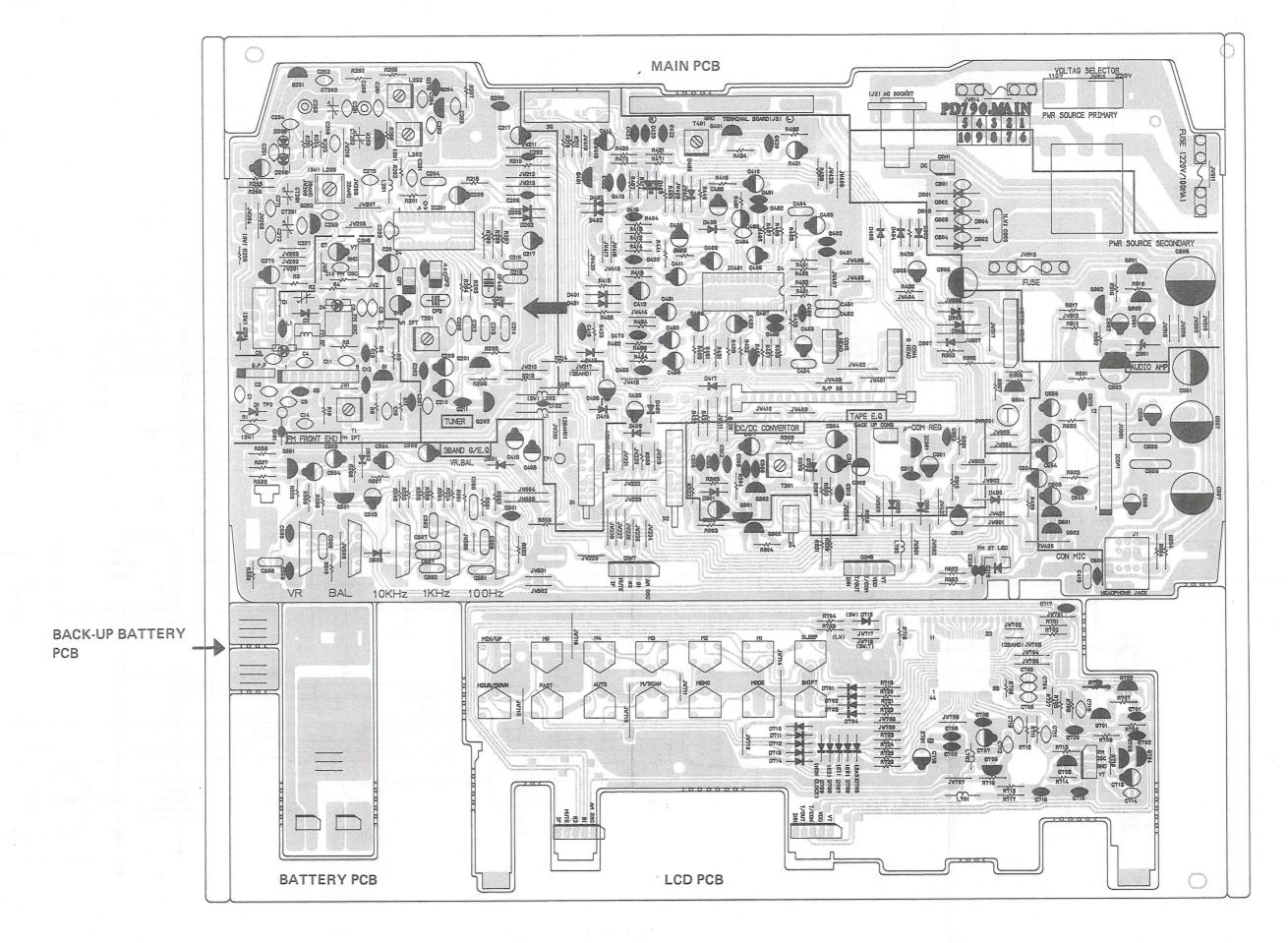
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# ■ WIRING DIAGRAM(PARTS SIDE)

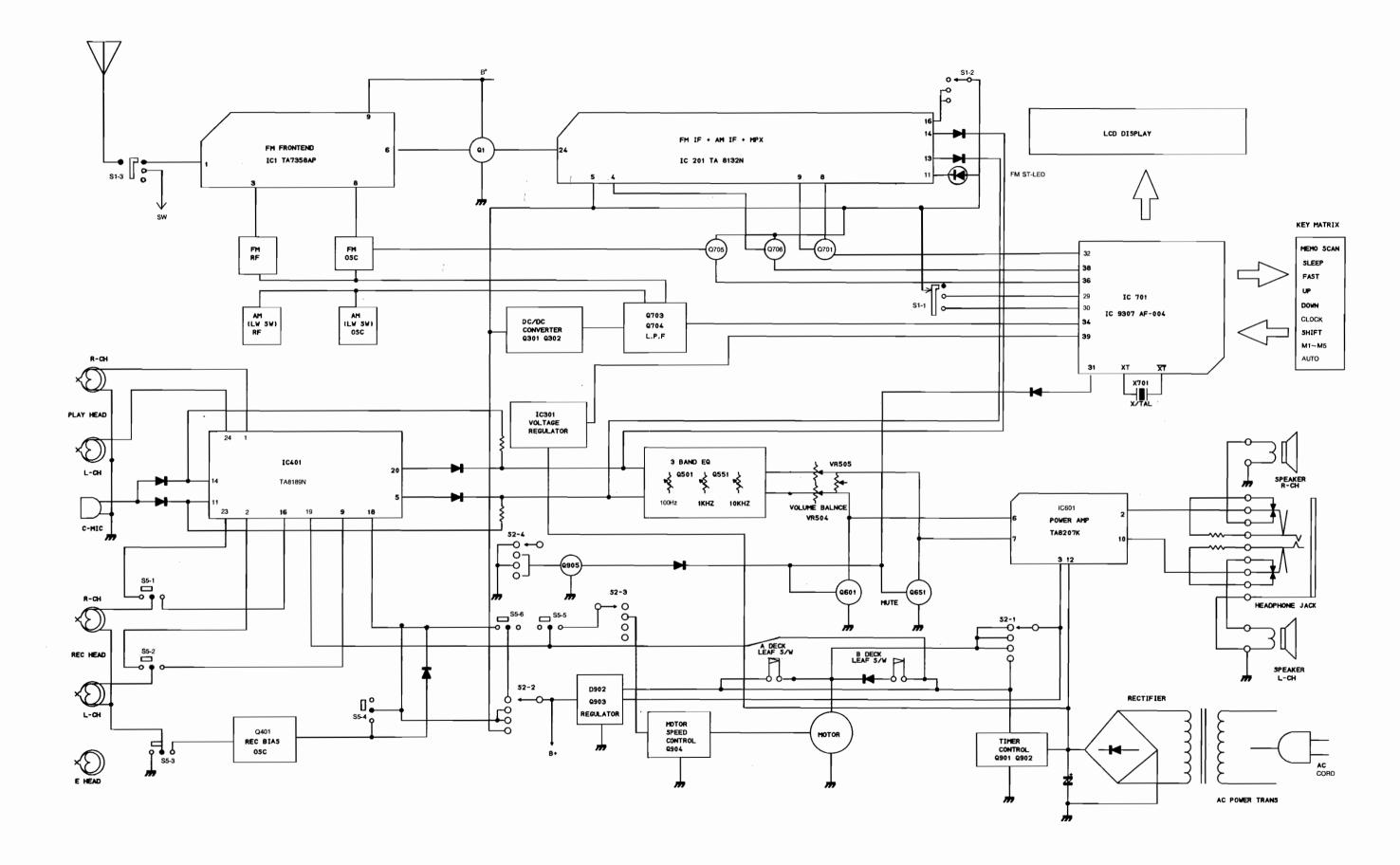




## PCB PATTERN AND MARKING(PATTERN SIDE)



## **■ BLOCK DIAGRAM**



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(Zentrale)

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